The patented Beacon II refrigeration system is an electronic based refrigeration control system for commercial applications.

The technology behind Beacon II led to the production of the Beacon II Smart Controller, which made the Beacon II system even more convenient. Following the introduction of the Smart Controller, new technology led to the incorporation of the Beacon II Smart Defrost, allowing the Beacon II system to defrost only when necessary.

Beacon II provides convenience, product reliability and cost savings over conventional refrigeration systems.

The Beacon II™ Refrigeration System
A Brilliant Approach to Refrigeration Control Systems

The Beacon II refrigeration system is pre-assembled with factory tested and mounted components, featuring an integrated microcomputer-based electronic control board, preset for common industry settings. The installed cost of a Beacon II system is less than that of conventional refrigeration systems due to substantial reductions in system installation time.

The Beacon II Controls Technology is patented (U.S. Patent Nos. 5,551,248; 6,138,464; 5,970,726).
## Compare

<table>
<thead>
<tr>
<th>Performance</th>
<th>Beacon II System</th>
<th>Conventional System</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pressure transducer and temperature sensor for better evaporator superheat adjustments</td>
<td>Standard</td>
<td>Not Available</td>
</tr>
<tr>
<td>Bipolar stepper motor valve for better control</td>
<td>Standard</td>
<td>Not Available</td>
</tr>
<tr>
<td>Anti-short cycling - 4 minutes hold off and 2 minutes hold on</td>
<td>Standard</td>
<td>Option</td>
</tr>
<tr>
<td>Head pressure controls: 100 psig on Scroll® compressor models, 170 psig on Discus® and other compressors models</td>
<td>Standard</td>
<td>Option</td>
</tr>
<tr>
<td>Box temperature set-point set with a push button and a rotary adjustment in 1°F increments</td>
<td>Standard</td>
<td>Not Available</td>
</tr>
<tr>
<td>Defrost schedule settings are never lost. Keeps defrost schedule and elapsed time in memory. If power is lost, defrost schedule is not lost</td>
<td>Standard</td>
<td>Standard</td>
</tr>
<tr>
<td>Superheat selectable in 1°F increments from 4°F to 20°F.</td>
<td>Standard</td>
<td>Not Available</td>
</tr>
<tr>
<td>Defrost end temperature selectable in 1°F increments from 40°F to 100°F</td>
<td>Standard</td>
<td>Not Available</td>
</tr>
<tr>
<td>High and low box temperature alarm and alarm time is adjustable</td>
<td>Standard</td>
<td>Option</td>
</tr>
<tr>
<td>Low pressure switch time delay factory set at 1 minute</td>
<td>Standard</td>
<td>Option</td>
</tr>
<tr>
<td>Programmable delay time for start of defrost schedule</td>
<td>Standard</td>
<td>Not Available</td>
</tr>
<tr>
<td>Spare sensor input provided. Can be used to monitor product temperature</td>
<td>Standard</td>
<td>Not Available</td>
</tr>
<tr>
<td>Board settings can be locked</td>
<td>Standard</td>
<td>Not Available</td>
</tr>
<tr>
<td><strong>Servicing</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Alphanumeric 3 character LED displays mode, alarms and errors. Shows box temperature when running</td>
<td>Standard</td>
<td>Not Available</td>
</tr>
<tr>
<td>Push-button switches and rotary selector used to program board</td>
<td>Standard</td>
<td>Not Available</td>
</tr>
<tr>
<td>Board is completely programmable</td>
<td>Standard</td>
<td>Not Available</td>
</tr>
<tr>
<td>Beacon II can be programmed to 1-6, 8, 10, or 12 defrosts per day</td>
<td>Standard</td>
<td>Not Available</td>
</tr>
<tr>
<td>Test mode runs three times then stops automatically</td>
<td>Standard</td>
<td>Not Available</td>
</tr>
<tr>
<td>Can monitor suction pressure from Beacon II board</td>
<td>Standard</td>
<td>Not Available</td>
</tr>
<tr>
<td>Service mode shuts system down from the evaporator</td>
<td>Standard</td>
<td>Not Available</td>
</tr>
<tr>
<td>Electric Expansion Valve automatically closes on loss of power</td>
<td>Standard</td>
<td>Standard</td>
</tr>
<tr>
<td>Monitors outdoor temp</td>
<td>Standard</td>
<td>Not Available</td>
</tr>
<tr>
<td>3-Year parts warranty on the new Beacon II components</td>
<td>Standard</td>
<td>Option</td>
</tr>
<tr>
<td><strong>Beacon II Smart Controller</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Beacon II Smart Controller shows alarms and errors while sounding a buzzer for alarms</td>
<td>Standard</td>
<td>Not Available</td>
</tr>
<tr>
<td>Beacon II Smart Controller controls up to 4 separate systems</td>
<td>Standard</td>
<td>Not Available</td>
</tr>
<tr>
<td>Beacon II Smart Controller has data logging capability. Up to 30 days for 1 system: mode, box temperature, superheat, evaporator suction pressure, spare aux. temperature, and accumulated compressor cycles since midnight</td>
<td>Standard</td>
<td>Not Available</td>
</tr>
<tr>
<td>All parameters can be programmed and monitored from the web with optional RRC feature*</td>
<td>Option</td>
<td>Not Available</td>
</tr>
<tr>
<td>Beacon II Smart Defrost for energy savings</td>
<td>Standard</td>
<td>Not Available</td>
</tr>
<tr>
<td>Smart Controller settings are lockable</td>
<td>Standard</td>
<td>Not Available</td>
</tr>
<tr>
<td>Powerful new software for data logging, changes and monitoring remotely</td>
<td>Option</td>
<td>Not Available</td>
</tr>
</tbody>
</table>

* RRC normally connects to all DHCP IP internet connections. If your site is Static IP, Mohave, or is highly secure, IT personnel may be required to be on site.
Beacon II Main Control Functions

Components That Are Eliminated With Beacon II Control System

- Liquid line solenoid valve
- Room thermostat
- Couple of braze joints
- Defrost time clock
- Defrost heater contactor
- Evaporator fan contactor
- Defrost termination/fan delay thermostat
- Thermal expansion valve(s)

New Components - All Factory Installed

- Beacon II control board with easy to read alphanumeric LED display (1 per evaporator)
- Program settings can be locked and unlocked on Beacon II board
- Solid state temperature sensors (3 per evaporator; 1 per condensing unit)
- Electric expansion valve that closes automatically on loss of power
- 24-volt transformer (1 per evaporator)
- Low pressure time delay switch
- Suction pressure transducer
- Uses 24-volt coil compressor contactor coil

Box Temperature

- Adjustable from -30°F to 70°F with onboard thermostat
- Alphanumeric LED displays box temperature
- Precise room temperature control
- Built in minimum compressor on/off times

Evaporator Superheat

- Fully selectable from 4°F to 20°F (factory set at 8°F)
- Liquid line solenoid valve is eliminated by the use of a reliable stepper motor type electric expansion valve
- Actual superheat is calculated with use of suction pressure transducer and suction sensor
Beacon II Main Control Functions
(continued)

Initiates and Terminates Defrost
• Time-initiated, temperature or time-terminated
• Number of defrosts is programmable from one per
day to 12 per day
• Initial defrost can be delayed in 1/2 hour
  increments up to 23.5 hours
• Defrost schedule and elapsed time are kept in
  memory. Schedule is not affected by short
  power loss
• Fail-safe time is selectable from 10 minutes to 200
  minutes
• Termination temperature is adjustable from 40°F to
  100°F
• Fan delay and residual water drain down at end of
defrost
• For multiple evaporator systems, one evaporator
  is designated as “master” and controls defrost
  initialization, “fail-safe time” termination and room
  temperature

Condenser Fan Cycling
• Fan cycling control is based on condensing
  pressure on multiple fan units only

Alarm
• Alarm contacts provided on control board
• Alarm activates on power failure
• Alarm activates if room temperature is above or below
  set-point range for a specified time
• Alarm activates for system failure to restart after 4
  attempts
• Alarm activates for input failure from suction
  transducer, suction sensor or room sensor

Status Indication
• Box temperature
• Operation mode
• Failure indication mode/codes
• Error code will indicate if communication wiring
  is broken after being properly installed
• Alarm conditions/codes

Remote Adjustments/Monitoring/Data Logging
• Beacon II Smart Controller allows for remote
  adjustments and monitoring of up to four systems with
  the optional RRC feature

The Heatcraft Remote Refrigeration Control (RRC) is
an internet-based controls system that allows users to
connect to and manage their refrigeration systems using
any web-browser. The Remote Refrigeration Control
allows you to not only monitor a walk-in cooler, but also
allows you to control functions remotely. The RRC offers
the user piece of mind to focus on problems that can
occur outside of their refrigeration system.
RRC normally connects to all DHCP IP internet
connections. If your site is Static IP, Mohave, or is highly
secure, IT personnel may be required to be on site.

Beacon II SYSTEM
ALARM CODES

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>A1</td>
<td>HIGH ROOM Temperature</td>
</tr>
<tr>
<td>A2</td>
<td>LOW ROOM Temperature</td>
</tr>
<tr>
<td>A3</td>
<td>SYSTEM START-UP FAILURE</td>
</tr>
<tr>
<td>A4</td>
<td>INPUT FAULT</td>
</tr>
</tbody>
</table>

ERROR CODES

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>E1</td>
<td>ROOM TEMPERATURE SENSOR SHORTED, OPEN OR NOT INSTALLED</td>
</tr>
<tr>
<td>E2</td>
<td>DEFROST TEMPERATURE SENSOR SHORTED, OPEN OR NOT INSTALLED</td>
</tr>
<tr>
<td>E3</td>
<td>SUCTION TEMPERATURE SENSOR SHORTED, OPEN OR NOT INSTALLED</td>
</tr>
<tr>
<td>E4</td>
<td>SUCTION PRESSURE TRANSDUCER SHORTED, OPEN OR NOT INSTALLED</td>
</tr>
<tr>
<td>E5</td>
<td>OUTDOOR TEMPERATURE SENSOR SHORTED</td>
</tr>
<tr>
<td>E6</td>
<td>LOW SUPERHEAT DURING COOLING</td>
</tr>
<tr>
<td>E7</td>
<td>COMPRESSOR SHUTDOWN (HIGH OR LOW REFRIGERANT PRESSURE OR LOW OIL PRESSURE)</td>
</tr>
<tr>
<td>E9</td>
<td>MULTI-IN/MULTI-OUT WIRING ERROR</td>
</tr>
</tbody>
</table>

Beacon II has error and alarm codes to help you
quickly diagnose system problems
Because the Beacon II refrigeration system is completely installed, adjusted and tested at the factory, field assembly and fine tuning at the job site are substantially reduced. With Beacon II, the installing contractor needs only to mount, pipe, wire and leak check the new system. Superheat is factory preset, so installation is much quicker than with conventional systems.

Beacon II’s simplified installation process results in a far more reliable and efficient refrigeration system with far fewer callbacks and dramatically reduced system down time. The 24-volt control wiring is also safer, easier and less expensive to install. All of Beacon II’s installation efficiencies mean substantially lower installation costs for contractors and end users.
Control and Monitor Beacon II Outside the Box!

Beacon II Smart Controller: Superior Technology at Your Fingertips

How did Heatcraft Engineers improve upon the Beacon II Refrigeration System? They made advances with the Beacon II Smart Controller, making Beacon II even easier to monitor and adjust. The Beacon II Smart Controller is an optional Beacon II system monitoring and programming control device, and it has already made traditional refrigeration monitoring and programming systems obsolete. It allows for adjustments to be made at the push of a button from a conveniently mounted location. In addition, you can monitor one or more systems and make system changes via internet connection from anywhere in the world with the optional RRC feature.*

Adjust or Inspect Your System From Anywhere In The World!

The Beacon II Smart Controller displays current settings, any changes in the system, and can tell you what adjustments need to be made. No more sending a technician to the roof or inside the walk-in cooler or freezer to make adjustments or monitor systems.

The Beacon II Smart Controller allows you to diagnose the system remotely. Adjustments can be made from the conveniently located controller or via internet with the optional RRC feature. Additionally, the system has a lockout feature, giving you control over who has access to make system adjustments. The Beacon II Smart Controller option can only be utilized with a Beacon II refrigeration system.

* RRC normally connects to all DHCP IP internet connections. If your site is Static IP, Mohave, or is highly secure, IT personnel may be required to be on site.
These Functions May Be Set Using the Beacon II Smart Controller

- Defrost Type (Electric or Air)
- Refrigerant Type (R-22, R-404A, R-507)
- Box Temperature (-30°F to 70°F) or (-34°C to 21°C)
  - Switch off cooling cycle manually
- Superheat Setting
  - From (4°F to 20°F) or (2°C to 11°C)
    (for all evaporators on the system)
- Defrost Cycle
  - Frequency (up to 12 defrosts per day)
  - Start Times (actual time of day)
  - Fail Safe Time (in minutes) (10-200)
  - Termination Temperature (40°F to 100°F) or (4°C to 38°C)
  - Force ‘extra’ defrost cycle manually
- Smart Defrost
  - On/off setting
  - Built-in logic to determine if a defrost is needed
  - Automatically programs at least 8 times for potential defrosts per day
  - Will automatically defrost at least once per 24 hours of compressor run time
- Alarm Set Points
  - High temperature (-40°F to 90°F) or (-40°C to 21°C)
  - Low temperature (-40°F to 90°F) or (-40°C to 21°C)
  - Fail-safe time that temperature exceeds set points (2 min. - 120 min.)
  - Audible buzzer sounds on alarm

• Configuration Selection
  - Maximum of 4 systems with 4 boards each
  - Maximum of 2 systems with 8 boards each
• Temperature Readout units (in °F or °C)
• Clock/Date (time of day in 12H or 24H/ international format)
• Test - Puts all Beacon II components in test mode
  (use for diagnostics/troubleshooting)
• Service Mode (on or off) - To turn off for extended periods of time
• Programming Lockout (to prevent unauthorized changes)

Beacon II Smart Controller Allows You To Monitor These System Conditions

- Box Temperature
- Superheat Condition for each evaporator on the system
- Suction Temperature & Pressure at evaporator
- Electric Expansion Valve Position
- Outdoor Temperature (°F/°C)
- Compressor Run Time (in minutes/accumulation since midnight)
- Compressor Cycles (accumulation since midnight)
- Evaporator Coil Temperature
- Length of last Defrost Elapsed Time (in minutes/accumulation since midnight)
- Operational Mode: On, Off, Cooling, Defrost, Service, Test
- Spare Sensor Temperature
- Versions of connected Beacon II boards
- Version of Smart Controller firmware
Beacon II’s Smart Controller Provides You with Ultimate Control

Beacon II Smart Controller Features

• Monitor one or more complete Beacon II refrigeration systems (up to 4 separate systems)
• Capability to program a variety of parameters for optimum performance of the Beacon II refrigeration system
• Beacon II Smart Defrost Capabilities
• May be placed apart from the system being controlled (500 - 1000 ft.)
• Locking feature to prevent unauthorized access to program settings
• Each Beacon II Smart Controller can control multiple boards on a system (up to 4 on 4 systems or up to 8 on 2 systems)
• Audible alarm buzzer
• Clock backup battery has a 10-years life
• Double E ROM Chip will maintain program settings indefinitely
• Large, easy to read Liquid Crystal Display (LCD) screen
• Easy to use function keys
  - Cooling mode toggle
  - Defrost mode toggle
  - Monitor mode switch
  - Programming mode switch
  - Slide switches for selecting settings
Beacon II Smart Defrost
The Most Intelligent Approach to Refrigeration System Defrosting
How did Heatcraft Refrigeration Products' engineers make Beacon II Smart Controller even smarter? They developed Beacon II’s Smart Defrost, a significant breakthrough in refrigeration technology, standard on all Beacon II Smart Controllers. When the Beacon II Smart Defrost mode is enabled, the system predicts frost accumulation and defrosts on an as-needed basis.

Why Defrost When You Don't Have To?
Variances in ambient conditions, product load, and humidity affect the amount of frost accumulation on evaporators. Conventional systems defrost at preset times of the day, whether the system needs to be defrosted or not. With Beacon II Smart Defrost, the system first checks to determine if frost buildup is significant enough to require a defrost.

Beacon II’s Smart Defrost is the first system in the industry capable of predicting frost accumulation, and initiating defrost only when it is necessary.

How Does Beacon II Smart Defrost Work?
Beacon II Smart Defrost, an optional setting within every Beacon II Smart Controller, is enabled by initiating the defrost mode from the main menu. Simply program defrost times (at least eight a day), then set Beacon II Smart Defrost to on position. Now Beacon II Smart Defrost is working. At the user programmed defrost times, the system will determine if a defrost is necessary and, if so, defrost will begin. If not necessary, the system continues normal function until the next programmed defrost time occurs. The Beacon II Smart Controller will continue to monitor system performance at every programmed interval to determine a need for defrost, before actually defrosting. The system has a programmed default to run at least one defrost cycle per 24 hours of compressor run time. At any time, the system can be reset to conventional timed defrost.

Beacon II Smart Defrost is Efficient Defrost
Beacon II Smart Defrost provides improved efficiency due to overall defrost reductions, better product integrity, extended compressor life and a more consistent box temperature. Not only does the system save energy by not energizing heaters during unnecessary defrosts, it also saves energy by not expending energy to bring the room temperature back down after defrosting.
In laboratory and field tests, on a system with four programmed defrost times, Beacon II Smart Defrost eliminated an average of two defrost cycles per day, 180 days of the year. This adds up to substantial energy savings, especially for light frost load applications. At a rate of 7.5 cents per kW, annual cost savings amount to $115 per low profile evaporator.

Beacon II
Smart Controller Works Hard, So the Refrigeration System Doesn’t
By eliminating unnecessary defrosts, the system does not work any harder than it should, thus eliminating excess wear on the equipment, extending product life, and maintaining a more consistent box temperature. This assures the most ideal environment for your refrigerated goods. Best of all, there is no cost added to the system, because Beacon II Smart Defrost is built into the Beacon II Smart Controller as one of the many programmable settings.

Beacon II Training
Heatcraft Refrigeration Products provides installation and troubleshooting training for Beacon II systems. Training focuses on the technical aspects of the Beacon II system, covering component overview, basic installation recommendations, setup and programming exercises, hands-on wiring simulator exercises, and troubleshooting tips and tricks. Visit Heatcraftrpd.com/training for more information.
Heatcraft's Remote Refrigeration Control (RRC) is an internet-based controls system that allows users to connect to & manage their refrigeration systems using any web-browser, from anywhere in the world. Leveraging technology from Heatcraft’s trusted refrigeration control systems such as the Beacon II™, the RRC continuously logs & displays critical system data for the life of the equipment, allowing users to manage the integrity of their stored product to increase product safety, energy efficiency, and garner operational cost savings.

What Is The Remote Refrigeration Control?

The Refrigeration Remote Control allows you to not only monitor your cooler but also allows you to control functions remotely. The RRC allows the user to focus on problems that can happen outside of their walk-in.

- Detect issues before they become a problem
- Pre-emptive alarm settings
- Fastest refrigeration diagnostics
- 24/7 monitoring and control access
- Log over 300 data points per Beacon II
- Remotely change parameters
  - Box temperature
  - Superheat
  - Defrost Schedule

The Most User Friendly Interface

You can access real time information on your unit cooler easier than ever with the Remote Refrigeration Control. Using any internet connection you can access a variety of statistics on your cooler at anytime.

- Easily understood operating platform
- Available through any internet connection
- Online graphing
- Email and text alarms
- Manage multiple locations via one account
- Data download to spreadsheet

RRC normally connects to all DHCP IP internet connections. If your site is Static IP, Mohave, or is highly secure, IT personnel may be required to be on site.