

# CENTER MOUNT EVAPORATOR

Technical Guide  
Including models meeting DOE minimum AWEF



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# FEATURES & BENEFITS

## CABINET

- Air moves across the ceiling in both directions providing even air distribution throughout the cooler
- Compact, ceiling mount and center mount design allows for shelving and storage of product around all walls
- Heavy-gauge grained aluminum cabinet cleans easily and looks attractive
- Cabinet design features improved access panels on each end for easy access to electrical and refrigeration components
- Captive stainless steel screws for easy service which prevent dropping/loss and prevent rust streaks or staining
- Improved wire management and routing
- Quick disconnect, waterproof plug and receptacle for each motor in all models
- Molded fan guard is made of strong, durable, NSF and UL Sanitation rated lightweight and damage resistant plastic material
- Liquid line solenoid wire harness is factory-installed for quick installation

## COIL

- High-efficiency aluminum fins with full collars cover mechanically expanded copper tubes
- Coils are dehydrated and sealed at the factory
- Electric defrost models incorporate high quality tubular heaters and a standard fixed defrost termination thermostat
- Generous coil surface gives proper compressor balance
- Standard adjustable defrost termination fan delay thermostat
- Internally enhanced tubing and fin design for higher efficiency
- Optimized heater placement with reduced heater wattages
- Fixed defrost termination for electric, adjustable defrost termination for hot gas

## DRAIN PAN

- Hinged drain pan for faster, easier and safer access and serviceability
- Tapered mounting provides proper slope for condensate drainage to one end of the unit
- Double drain pan eliminates drain pan sweating

## MOTOR

- Motor rail is design for maximum strength and durability
- Motors are life lubricated and thermal overload protected
- 2 Speed EC Motors are factory-installed

## CONTROL OPTIONS

- intelliGen™ Refrigeration Controller (iRC) units come with a factory mounted controller, tested and calibrated with an electronic expansion valve, pressure transducer, temperature sensors, control board and user interface. Standard features include Door Sensor, Product Load Input and Alarm Output.
- Optional Factory or Field installable intelliGen Webserver Card (iWC) enables local and remote monitoring on any Phone, Tablet or PC.
- Optional Factory or Field installable intelliGen Integration Card (iIC) enables connectivity to BACnet and Modbus.
- Quick Response Controller units come factory mounted with an electronic expansion valve, pressure transducer, temperature sensors and control board.
- Beacon II™ units come factory mounted with an electronic expansion valve, pressure transducer, temperature sensors and control board.

## OTHER OPTIONS

- Factory installed mounted components are available in these configurations:
- Pre-assembled units available with mounted TXV, liquid line solenoid valve and room thermostat
- Mounted TXV
- Mounted TXV and solenoid valve
- Units available with stainless steel housing and drain pan
- Air defrost units are available with various coil coatings options

# OUTSTANDING FEATURES

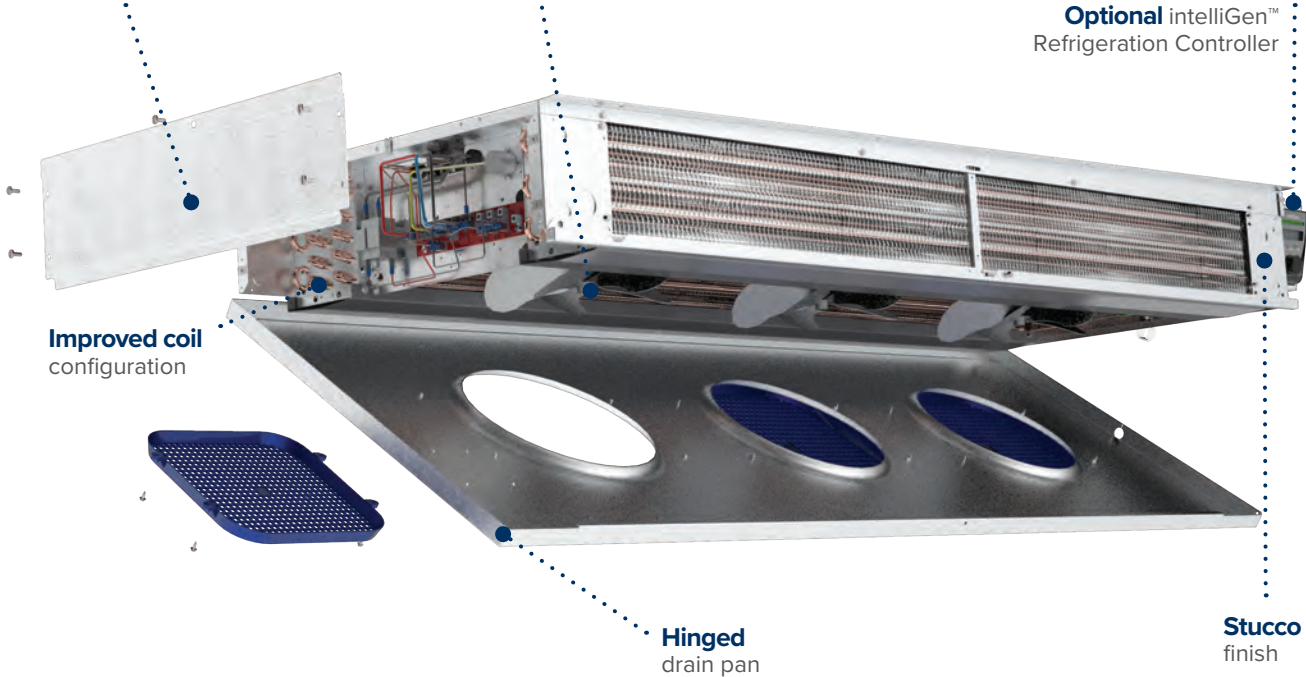


Improved **wire management** and routing

**Easily removable end access panel** with captive fasteners

**2 Speed EC** motor standard

**Optional** IntelliGen™ Refrigeration Controller



**Improved coil configuration**

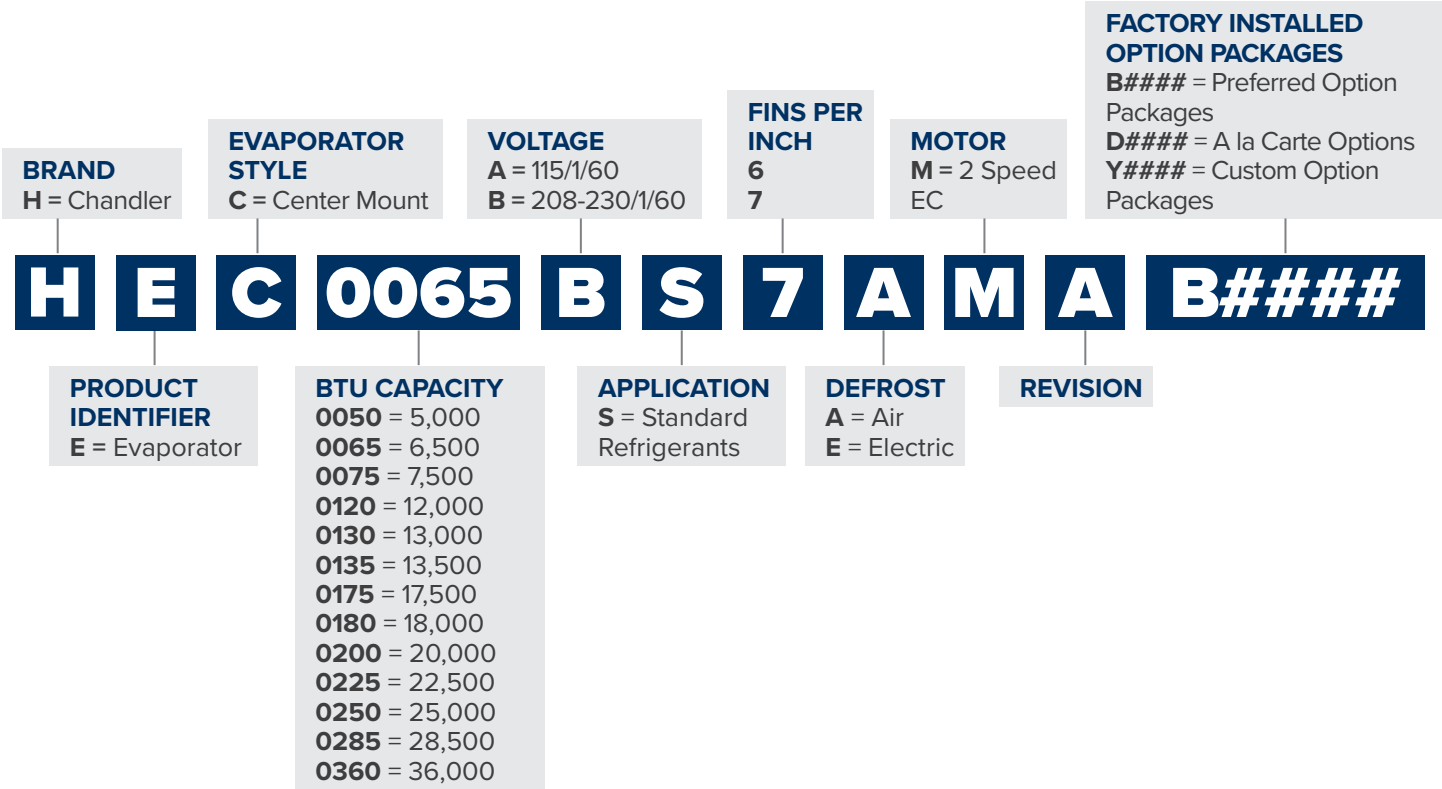
**Hinged** drain pan

**Stucco** finish

Table 1: Capacity Correction Factors

Electric and Hot Gas Defrost Units				
Saturated Suction Temperature °F	+20	-10	-20	-30
Saturated Suction Temperature °C	-7	-23	-29	-34
Multiply Capacity By	1.15	1.04	1.00	0.90

# NOMENCLATURE



# PREFERRED OPTION PACKAGES

Package	Description
<b>B0100</b>	Beacon II (R-404A/R-448A/R-449A)
<b>B0101</b>	Beacon II (R-407A/C/F)
<b>B0200</b>	intelliGen Refrigeration Controller (R-404A/R-448A/R-449A)
<b>B0201</b>	intelliGen Refrigeration Controller (R-407A/C/F)
<b>B0300</b>	Quick Response Controller (R-404A/R-448A/R-449A)
<b>B0301</b>	Quick Response Controller (R-407A/C/F)
<b>B0400</b>	Mounted Components (Nozzle + TXV, Solenoid Valve, Mech Room T'stat-R-404A)
<b>B0401</b>	Mounted Components (Nozzle + TXV, Solenoid Valve, Mech Room T'stat-R-407A/C/F)
<b>B0402</b>	Mounted Components (Nozzle + TXV, Solenoid Valve, Mech Room T'stat-R-448A/R-449A)

# PERFORMANCE DATA

## Application Capacity: Air Defrost- 60 Hz

Please consult AWEF table on page 14 to confirm model meets DOE minimum AWEF

New Model	Legacy Model	R-404A/R-507A		R-448A/R-449A		Fan Data		
		Application Capacity <sup>1</sup>		Application Capacity <sup>1</sup>				
		10°F TD/25°F SST	6°C TD/4°C SST	10°F TD/25°F SST	6°C TD/4°C SST	No. of Fans	CFM	m <sup>3</sup> H
		BTUH	Watts	BTUH	Watts			
HEC0065*S7AMA	TLH052	5,200	1,524	6,400	1,875	1	610	1,036
HEC0095*S7AMA	TLH076 TLH090	7,000	2,051	9,100	2,666	2	1,220	2,073
HEC0130*S7AMA	TLH102	9,100	2,666	13,000	3,809	2	1,220	2,073
HEC0175*S7AMA	TLH108	10,800	3,164	17,350	5,084	3	1,830	3,109
HEC0200*S7AMA	TLH134	13,400	3,926	19,900	5,831	3	1,830	3,109
HEC0225*S7AMA	TLH156	15,600	4,571	22,300	6,534	3	1,830	3,109
HEC0250*S7AMA	TLH179	17,900	5,245	24,700	7,237	4	2,440	4,146
HEC0285*S7AMA	TLH208	20,800	6,094	28,300	8,292	4	2,440	4,146
HEC0360*S7AMA	TLH249	24,900	7,296	35,750	10,475	5	3,050	5,182

New Model	Legacy Model	R-407A/R-407F		R-407C		Fan Data		
		Application Capacity <sup>1</sup>		Application Capacity <sup>1</sup>				
		10°F TD/25°F SST	6°C TD/4°C SST	10°F TD/25°F SST	6°C TD/4°C SST	No. of Fans	CFM	m <sup>3</sup> H
		BTUH	Watts	BTUH	Watts			
HEC0065*S7AMA	TLH052	6,400	1,875	6,400	1,875	1	610	1,036
HEC0095*S7AMA	TLH076 TLH090	9,100	2,666	9,100	2,666	2	1,220	2,073
HEC0130*S7AMA	TLH102	13,000	3,809	13,000	3,809	2	1,220	2,073
HEC0175*S7AMA	TLH108	17,350	5,084	17,350	5,084	3	1,830	3,109
HEC0200*S7AMA	TLH134	19,900	5,831	19,900	5,831	3	1,830	3,109
HEC0225*S7AMA	TLH156	22,300	6,534	22,300	6,534	3	1,830	3,109
HEC0250*S7AMA	TLH179	24,700	7,237	24,700	7,237	4	2,440	4,146
HEC0285*S7AMA	TLH208	28,300	8,292	28,300	8,292	4	2,440	4,146
HEC0360*S7AMA	TLH249	35,750	10,475	35,750	10,475	5	3,050	5,182

**Notes:**

<sup>1</sup> = Capacities shown are Application Capacities reflecting nominal operation at 10°F TD. For models within the scope of the DOE AWEF (Annual Walk-in Energy Factor) standard, the Net Capacity is determined by the AHRI 1250 test method. DOE will publish this compliance data at [www.regulations.doe.gov](http://www.regulations.doe.gov)

\* = Electrical Code Designator (see Nomenclature details)

Net Capacity is available upon request

# SPECIFICATIONS

## Air Defrost- 60 Hz

Please consult AWEF table on page 14 to confirm model meets DOE minimum AWEF

New Model	HP	2 Speed EC Motor							
		115/1/60				208-230/1/60			
		Amps	Watts	MCA	MOPD	Amps	Watts	MCA	MOPD
HEC0065*S7AMA	1/20	0.8	55	1.1	20	0.4	55	0.6	15
HEC0095*S7AMA	1/20	1.7	110	2.0	20	0.8	110	1.1	15
HEC0130*S7AMA	1/20	1.7	110	2.0	20	0.8	110	1.1	15
HEC0175*S7AMA	1/20	2.5	165	2.9	20	1.3	165	1.6	15
HEC0200*S7AMA	1/20	2.5	165	2.9	20	1.3	165	1.6	15
HEC0225*S7AMA	1/20	2.5	165	2.9	20	1.3	165	1.6	15
HEC0250*S7AMA	1/20	3.4	220	3.8	20	1.7	220	2.1	15
HEC0285*S7AMA	1/20	3.4	220	3.8	20	1.7	220	2.1	15
HEC0360*S7AMA	1/20	4.2	275	4.7	20	2.1	275	2.6	15

**Notes:**

\* = Electrical Code Designator (see Nomenclature for details)

# PERFORMANCE DATA

## Application Capacity: Low Temperature Electric Defrost- 60 Hz

Please consult AWEF table on page 15 to confirm model meets DOE minimum AWEF

Please refer to Table 1: Capacity Correction Factors (page 4) if using Saturated Suction Temperatures different than listed in the information below

New Model	Legacy Model	R-404A/R-507A		R-448A/R-449A		Fan Data		
		Application Capacity <sup>1</sup>		Application Capacity <sup>1</sup>				
		10°F TD/-20°F SST	6°C TD/-29°C SST	10°F TD/-20°F SST	6°C TD/-29°C SST	No. of Fans	CFM	m <sup>3</sup> H
		BTUH	Watts	BTUH	Watts			
HEC0050BS6EMA	TLL040	4,000	1,172	5,500	1,612	1	610	1,036
HEC0075BS6EMA	TLL054 TLL065	6,500	1,905	8,700	2,549	2	1,220	2,073
HEC0120BS6EMA	TLL090	9,000	2,637	13,600	3,985	3	1,830	3,109
HEC0135BS6EMA	TLL130	13,000	3,809	15,700	4,600	3	1,830	3,109
HEC0180BS6EMA	TLL174	17,400	5,098	21,100	6,182	4	2,440	4,146

New Model	Legacy Model	R-407A/R-407F		R-407C		Fan Data		
		Application Capacity <sup>1</sup>		Application Capacity <sup>1</sup>				
		10°F TD/-20°F SST	6°C TD/-29°C SST	10°F TD/-20°F SST	6°C TD/-29°C SST	No. of Fans	CFM	m <sup>3</sup> H
		BTUH	Watts	BTUH	Watts			
HEC0050BS6EMA	TLL040	5,500	1,612	5,500	1,612	1	610	1,036
HEC0075BS6EMA	TLL054 TLL065	8,700	2,549	8,700	2,549	2	1,220	2,073
HEC0120BS6EMA	TLL090	13,600	3,985	13,600	3,985	3	1,830	3,109
HEC0135BS6EMA	TLL130	15,700	4,600	15,700	4,600	3	1,830	3,109
HEC0180BS6EMA	TLL174	21,100	6,182	21,100	6,182	4	2,440	4,146

**Notes:**  
<sup>1</sup> = Capacities shown are Application Capacities reflecting nominal operation at 10°F TD. For models within the scope of the DOE AWEF (Annual Walk-in Energy Factor) standard, the Net Capacity is determined by the AHRI 1250 test method. DOE will publish this compliance data at [www.regulations.doe.gov](http://www.regulations.doe.gov)  
 Net Capacity is available upon request



# PERFORMANCE DATA

## Application Capacity: Medium Temperature Electric Defrost- 60 Hz

Please consult AWEF table on page 15 to confirm model meets DOE minimum AWEF

Please refer to Table 1: Capacity Correction Factors (page 4) if using Saturated Suction Temperatures different than listed in the information below

New Model	Legacy Model	R-404A/R-507A		R-448A/R-449A		Fan Data		
		Application Capacity <sup>1</sup>		Application Capacity <sup>1</sup>				
		10°F TD/25°F SST	6°C TD/4°C SST	10°F TD/25°F SST	6°C TD/4°C SST	No. of Fans	CFM	m <sup>3</sup> H
		BTUH	Watts	BTUH	Watts			
HEC0050BS6EMA	TLL040	4,600	1,348	6,325	1,853	1	610	1,036
HEC0075BS6EMA	TLL054 TLL065	7,450	2,183	10,005	2,931	2	1,220	2,073
HEC0120BS6EMA	TLL090	10,350	3,033	15,640	4,583	3	1,830	3,109
HEC0135BS6EMA	TLL130	14,950	4,380	18,055	5,290	3	1,830	3,109
HEC0180BS6EMA	TLL174	20,000	5,860	24,265	7,110	4	2,440	4,146

New Model	Legacy Model	R-407A/R-407F		R-407C		Fan Data		
		Application Capacity <sup>1</sup>		Application Capacity <sup>1</sup>				
		10°F TD/25°F SST	6°C TD/4°C SST	10°F TD/25°F SST	6°C TD/4°C SST	No. of Fans	CFM	m <sup>3</sup> H
		BTUH	Watts	BTUH	Watts			
HEC0050BS6EMA	TLL040	6,325	1,853	6,325	1,853	1	610	1,036
HEC0075BS6EMA	TLL054 TLL065	10,005	2,931	10,005	2,931	2	1,220	2,073
HEC0120BS6EMA	TLL090	15,640	4,583	15,640	4,583	3	1,830	3,109
HEC0135BS6EMA	TLL130	18,055	5,290	18,055	5,290	3	1,830	3,109
HEC0180BS6EMA	TLL174	24,265	7,110	24,265	7,110	4	2,440	4,146

**Notes:**

<sup>1</sup> = Capacities shown are Application Capacities reflecting nominal operation at 10°F TD. For models within the scope of the DOE AWEF (Annual Walk-in Energy Factor) standard, the Net Capacity is determined by the AHRI 1250 test method. DOE will publish this compliance data at [www.regulations.doe.gov](http://www.regulations.doe.gov)  
Net Capacity is available upon request

# SPECIFICATIONS

## Electric Defrost- 60 Hz

Please consult AWEF table on page 15 to confirm model meets DOE minimum AWEF

Please refer to Table 1: Capacity Correction Factors (page 4) if using Saturated Suction Temperatures different than listed in the information below

New Model	HP	2 Speed EC Motor (Totally Enclosed)				Defrost Heaters	
		208-230/1/60					
		Amps	Watts	MCA	MOPD	Watts	Total Amps
HEC0050BS6EMA	1/20	0.4	55	0.6	15	1,200	5.3
HEC0075BS6EMA	1/20	0.8	110	1.1	15	2,000	8.7
HEC0120BS6EMA	1/20	1.3	165	1.6	15	2,400	10.5
HEC0135BS6EMA	1/20	1.3	165	1.6	15	3,600	15.7
HEC0180BS6EMA	1/20	1.7	220	2.1	15	4,800	20.9

# PHYSICAL DATA

## Air Defrost

Model	No. of Fans	Coil Inlet OD	Suction OD	Equalizer OD	Drain MPT	Approx. Net Weight	
						Lbs.	Kg
HEC0065*S7AMA	1	3/8	1 - 1/8	1/4	3/4	50	23
HEC0095*S7AMA	2	3/8	1 - 1/8	1/4	3/4	100	45
HEC0130*S7AMA	2	3/8	1 - 1/8	1/4	3/4	100	45
HEC0175*S7AMA	3	3/8	1 - 1/8	1/4	3/4	126	57
HEC0200*S7AMA	3	3/8	1 - 1/8	1/4	3/4	141	64
HEC0225*S7AMA	3	3/8	1 - 1/8	1/4	3/4	148	67
HEC0250*S7AMA	4	3/8	1 - 1/8	1/4	3/4	179	81
HEC0285*S7AMA	4	3/8	1 - 1/8	1/4	3/4	197	89
HEC0360*S7AMA	5	3/8	1 - 1/8	1/4	3/4	248	112

## Electric Defrost

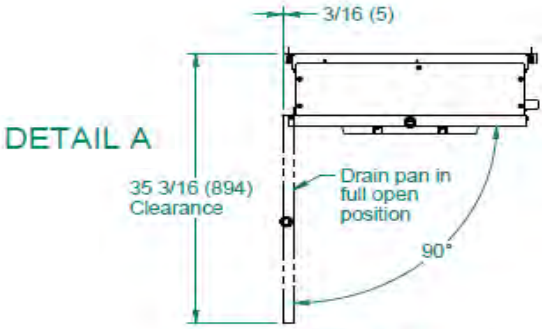
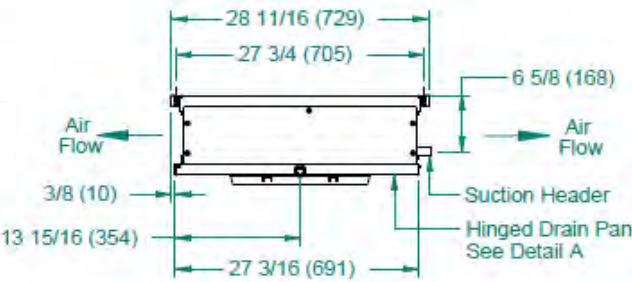
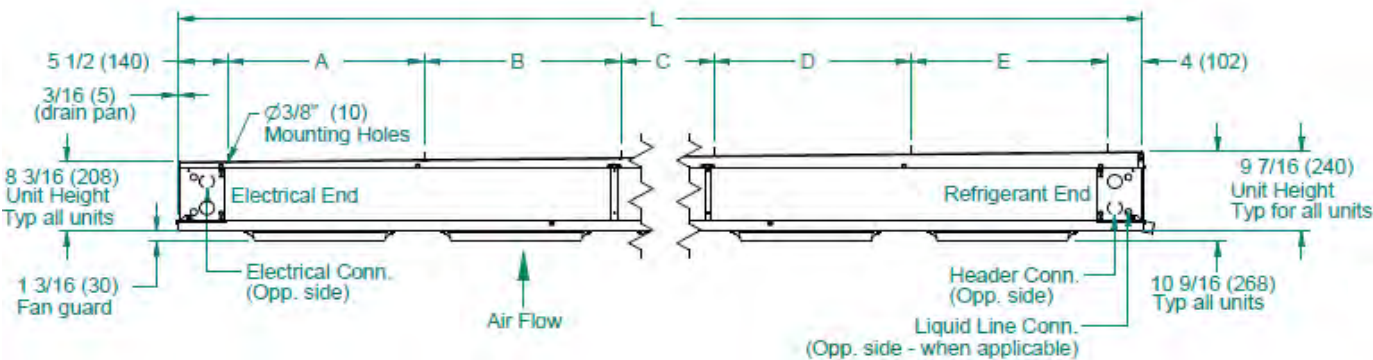
Model	No. of Fans	Coil Inlet OD	Suction OD	Equalizer OD	Drain MPT	Approx. Net Weight	
						Lbs.	Kg
HEC0050BS6EMA	1	3/8	1 - 1/8	1/4	3/4	108	49
HEC0075BS6EMA	2	3/8	1 - 1/8	1/4	3/4	144	65
HEC0120BS6EMA	3	3/8	1 - 1/8	1/4	3/4	192	87
HEC0135BS6EMA	3	3/8	1 - 1/8	1/4	3/4	209	95
HEC0180BS6EMA	4	3/8	1 - 1/8	1/4	3/4	262	119

**Notes:**

\* = Electrical Code Designator (see Nomenclature details)

All connections are in “

# DIMENSIONAL DRAWINGS



# DIMENSIONAL DATA

## Dimensional Data For Air Defrost

Model	No. of Fans	L	A	B	C	D	E
		Inches (mm)	Inches (mm)	Inches (mm)	Inches (mm)	Inches (mm)	Inches (mm)
HEC0065*S7AMA	1	31 1/2 (800)	22 (559)	-	-	-	-
HEC0095*S7AMA	2	53 1/2 (1359)	22 (559)	22 (559)	-	-	-
HEC0130*S7AMA	2	53 1/2 (1359)	22 (559)	22 (559)	-	-	-
HEC0175*S7AMA	3	75 1/2 (1918)	22 (559)	22 (559)	22 (559)	-	-
HEC0200*S7AMA	3	75 1/2 (1918)	22 (559)	22 (559)	22 (559)	-	-
HEC0225*S7AMA	3	75 1/2 (1918)	22 (559)	22 (559)	22 (559)	-	-
HEC0250*S7AMA	4	97 1/2 (2477)	22 (559)	22 (559)	22 (559)	22 (559)	-
HEC0285*S7AMA	4	97 1/2 (2477)	22 (559)	22 (559)	22 (559)	22 (559)	-
HEC0360*S7AMA	5	119 1/2 (3035)	22 (559)	22 (559)	22 (559)	22 (559)	22 (559)

## Dimensional Data For Electric Defrost

Model	No. of Fans	L	A	B	C	D
		Inches (mm)	Inches (mm)	Inches (mm)	Inches (mm)	Inches (mm)
HEC0050BS6EMA	1	31 1/2 (800)	22 (559)	-	-	-
HEC0075BS6EMA	2	53 1/2 (1359)	22 (559)	22 (559)	-	-
HEC0120BS6EMA	3	75 1/2 (1918)	22 (559)	22 (559)	22 (559)	-
HEC0135BS6EMA	3	75 1/2 (1918)	22 (559)	22 (559)	22 (559)	-
HEC0180BS6EMA	4	97 1/2 (1918)	22 (559)	22 (559)	22 (559)	22 (559)

**Notes:**

\* = Electrical Code Designator (see Nomenclature details)

DOE Rated AWEF

**AWEF DATA**

Air Defrost

FPI	Model	Cooler			
		R-404A/ R-507A	R-448A/ R-449A	R-407A/ R-407F	R-407C
		AWEF	AWEF	AWEF	AWEF
7	HEC0065*S7AMA	9.0	9.0	9.0	9.0
7	HEC0095*S7AMA	9.0	9.0	9.0	9.0
7	HEC0130*S7AMA	9.0	9.0	9.0	9.0
7	HEC0175*S7AMA	9.0	9.0	9.0	9.0
7	HEC0200*S7AMA	9.0	9.0	9.0	9.0
7	HEC0225*S7AMA	9.0	9.0	9.0	9.0
7	HEC0250*S7AMA	9.0	9.0	9.0	9.0
7	HEC0285*S7AMA	9.0	9.0	9.0	9.0
7	HEC0360*S7AMA	9.0	9.0	9.0	9.0

**Notes:**  
 \* = Electrical Code Designator (see Nomenclature details)

# DOE Rated AWEF

## AWEF DATA

### Electric Defrost

FPI	Model	Freezer			
		R-404A/ R-507A	R-448A/ R-449A	R-407A/ R-407F	R-407C
		AWEF	AWEF	AWEF	AWEF
6	HEC0050BS6EMA	3.96	3.99	3.99	3.98
6	HEC0075BS6EMA	4.00	4.04	4.04	4.02
6	HEC0120BS6EMA	4.05	4.12	4.11	4.09
6	HEC0135BS6EMA	4.07	4.15	4.14	4.12
6	HEC0180BS6EMA	4.12	4.15	4.15	4.15

FPI	Model	Cooler			
		R-404A/ R-507A	R-448A/ R-449A	R-407A/ R-407F	R-407C
		AWEF	AWEF	AWEF	AWEF
6	HEC0050BS6EMA	-	9.0	9.0	9.0
6	HEC0075BS6EMA	-	9.0	9.0	9.0
6	HEC0120BS6EMA	9.0	9.0	9.0	9.0
6	HEC0135BS6EMA	9.0	9.0	9.0	9.0
6	HEC0180BS6EMA	9.0	9.0	9.0	9.0

## REPLACEMENT PARTS

### Cabinet Components

Part #	Description	No. of Fans
40420101	Drain Pan - Stucco	1
40420201	Drain Pan - Stucco	2
40420301	Drain Pan - Stucco	3
40420401	Drain Pan - Stucco	4
40420501	Drain Pan - Stucco	5

### Electrical Components

Part #	Description
22597101	Terminal Board - Air Defrost
22597701	Terminal Board - Electric Defrost
22598201	2SP RELAY 24V
22598202	2SP RELAY 120V
22598203	2SP RELAY 240V
4267W	Defrost Termination / Fan Delay Thermostat

### Motor/Fan Blade/Fan Guards

Part #	Description
25329001	Motor 115/1/60 - 2 Speed EC
25329101	Motor 208-230/1/60 - 2 Speed EC
5110E	Fan Blade
23106201	Fan Guard - Plastic
41417501	Motor Mount Plate

### Electric Components

Part #	Description	No. of Fans
4400S	Coil Heater	1
4401S	Coil Heater	2
4402S	Coil Heater - 4 Row Coil	3
4403S	Coil Heater - 5 Row Coil	3
4404S	Coil Heater	4



# STANDARD NOZZLE SELECTION

## Air Defrost

Medium Temperature (25°F SST)								
Model	No. of Fans	Distributor Tube (in.)		No. of Circuits	Nozzle Selections			
		OD	Length		R-404A/R-507A	R-448A/R-449A	R-407A/R-407F	R-407C
HEC0065*S7AMA	1	3/16	18	4	L - 1/3	L - 1/2	L - 1/3	L - 1/3
HEC0095*S7AMA	2	3/16	18	4	L - 1/2	L - 3/4	L - 1/2	L - 1/2
HEC0130*S7AMA	2	3/16	18	4	L - 3/4	L - 1	L - 3/4	L - 3/4
HEC0175*S7AMA	3	3/16	18	4	L - 3/4	L - 1 1/2	L - 1	L - 1
HEC0200*S7AMA	3	3/16	18	6	L - 1	L - 1 1/2	L - 1	L - 1
HEC0225*S7AMA	3	3/16	24	8	L - 1	L - 2	L - 1 1/2	L - 1 1/2
HEC0250*S7AMA	4	3/16	18	6	L - 1 1/2	L - 2	L - 1 1/2	L - 1 1/2
HEC0285*S7AMA	4	3/16	24	8	L - 1 1/2	L - 2 1/2	L - 1 1/2	L - 1 1/2
HEC0360*S7AMA	5	3/16	18	10	L - 2	L - 3	L - 2	L - 2

## Electric Defrost

Low Temperature (-20°F SST)								
Model	No. of Fans	Distributor Tube (in.)		No. of Circuits	Nozzle Selections			
		OD	Length		R-404A/R-507A	R-448A/R-449A	R-407A/R-407F	R-407C
HEC0050BS6EMA	1	3/16	18	4	L - 1/2	L - 1	L - 3/4	L - 1/2
HEC0075BS6EMA	2	3/16	18	4	L - 3/4	L - 1 1/2	L - 1	L - 1
HEC0120BS6EMA	3	3/16	18	6	L - 1 1/2	L - 2	L - 1 1/2	L - 1 1/2
HEC0135BS6EMA	3	3/16	24	8	L - 2	L - 2 1/2	L - 1 1/2	L - 1 1/2
HEC0180BS6EMA	4	3/16	18	10	L - 2	L - 4	L - 2 1/2	L - 2

**Notes:**

\* = Electrical Code Designator (see Nomenclature details)







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Since product improvement is a continuing effort, we reserve the right to make changes in specifications without notice.

**CH-CM-0920 | Version 001**

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